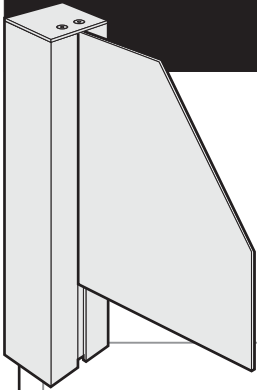


## Assembly and Installation Instructions

Carefully select the location of your sign to be sure that it will be readily visible to those for which it is intended. Before installing any sign, be sure that the installation does not obstruct traffic or hamper local utilities, landscape, maintenance, snow-plowing, etc...



### Double Post Mount

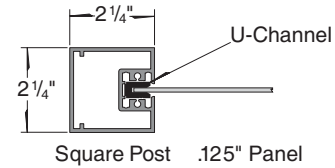
#### Step 1

Carefully unpack the posts and panel assembly from the shipping cartons. Laying the posts on the ground (use shipping cartons underneath to avoid damage), slide the panel with attached u-channel into the post slots until the top of the sign panel is level with the top of the posts. Using an allen wrench, tighten the set screws or locking squares to secure the panel in the posts. To complete the assembly, attach the post caps to the top of each post using the screws supplied, two per cap.

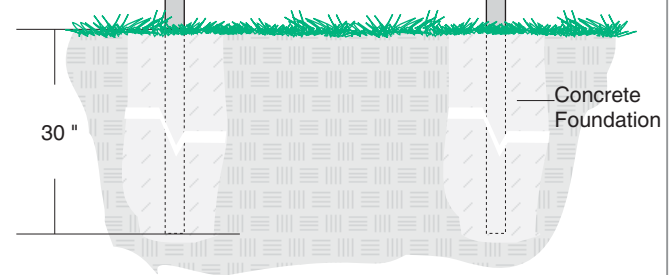
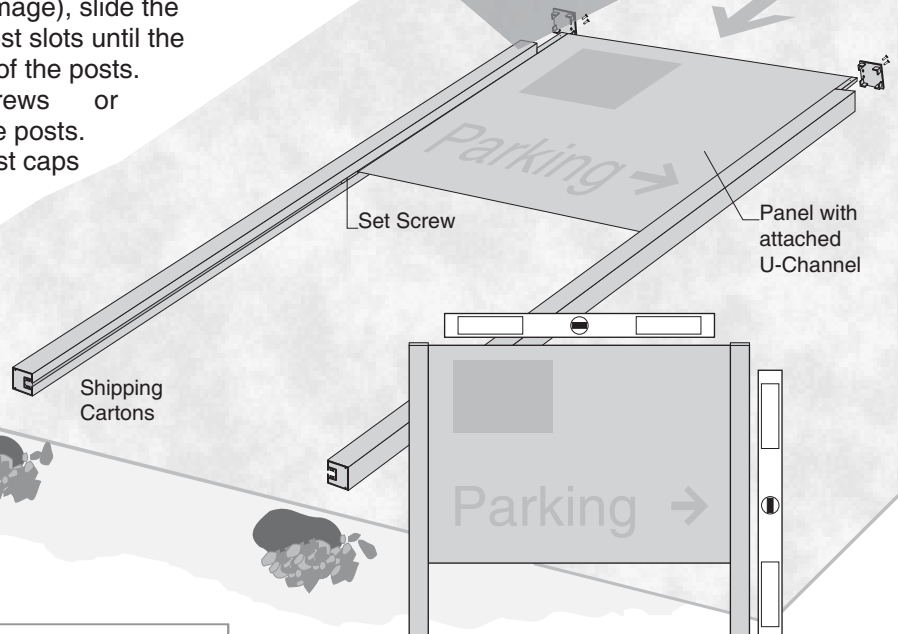
#### Step 2

Laying the assembled sign on the ground as a guide, dig two 8" diameter x 30" deep holes; if the sign panel is 36" or higher, dig the holes 36" deep. Insert the sign posts into the holes and fill each hole with concrete. Level the sign both horizontally and vertically.

#### Assembly Detail



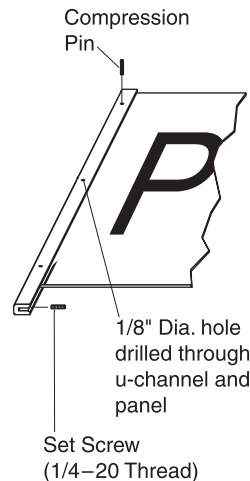
Note:  
Assembly is the same when optional post styles are used.



### HED-200 Panel Assembly From Components

Lengths of U-Channel are attached to the sides of the message panel for double post and flag mount HED-200 signs.

Slide the U-channel over the vertical ends of the message panel, aligning it flush at the top and leaving 2" extending at the bottom. Drill 1/8" diameter holes for the compression pins through the U-channel and panel, spacing the holes 6" to 8" apart. Hammer the supplied compression pins into each hole attaching the U-channel to the panel. Drill a hole in the 2" over hang of the U-channel for the set screws. OPTIONAL: Cut the U-channels flush, top and bottom, with the panel and use locking squares to secure the assembly in the posts.





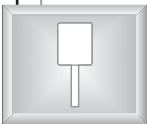
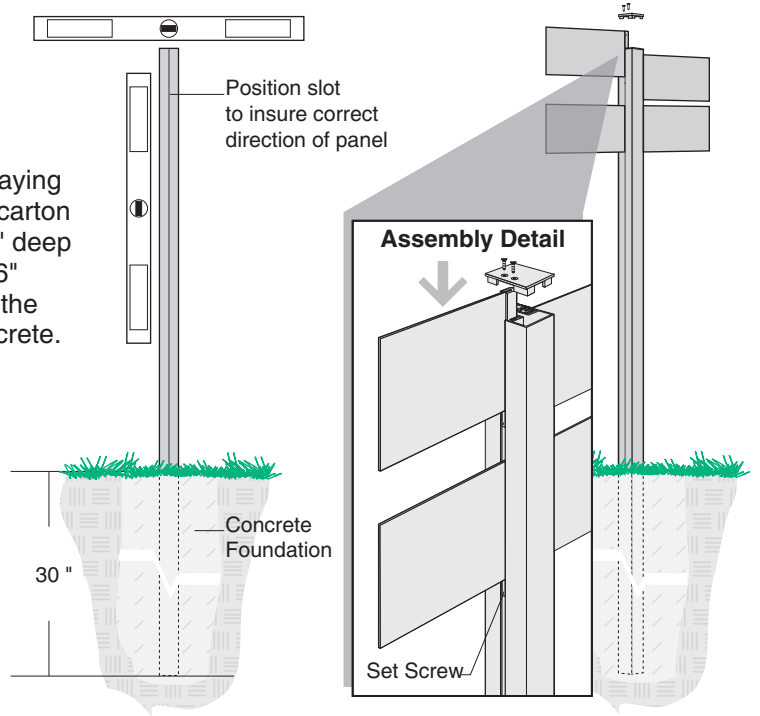
## Flag Mount

### Step 1

Carefully unpack the post from the shipping carton. Laying the post on the ground as a guide, (use the shipping carton underneath to avoid damage), dig a 8" diameter x 30" deep hole; if the sign panel is 36" or higher, dig the hole 36" deep. Insert the sign post into the hole, making sure the slot is in the correct position and fill the hole with concrete. Level the post both horizontally and vertically.

### Step 2

Once the concrete is set, unpack the panel with attached u-channel from the shipping carton and slide the u-channel into the post slot until the top of the sign panel is level with the top of the post. Using an allen wrench, tighten the set screw or locking square to secure the panel in the post. To complete the assembly, attach the post cap to the top of the post using the two screws supplied.



## Center Post Mount

### Step 1

Carefully unpack the post and panel assembly from the shipping cartons. Laying the post on the ground (use shipping cartons underneath to avoid damage), slide the mounting extrusion with attached panel into the outer post slot until the panel extends 2" above the post and the mounting extrusion is flush with the top of the post. Using an allen wrench, tighten the set screw in the mounting extrusion to secure the panel in the post. To complete the assembly, attach the post cap using the two screws supplied.

### Step 2

Laying the assembled sign on the ground as a guide, dig a 8" diameter x 30" deep hole; if the sign panel is 36" or higher, dig the hole 36" deep. Insert the sign post into the hole and fill the hole with concrete. Level the sign horizontally and vertically.

