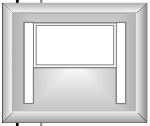
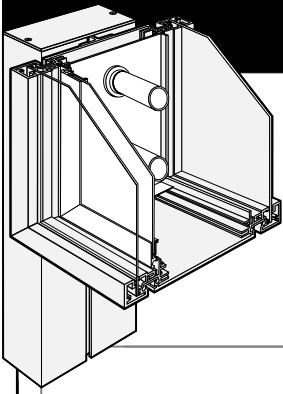


HED I-12

TWIN HINGE DIRECTORY SYSTEM

"Twin Hinge" Panel Assembly Instructions

Follow the instructions below for installing a "Twin Hinge" inner panel to an existing HED I-12 Sign.



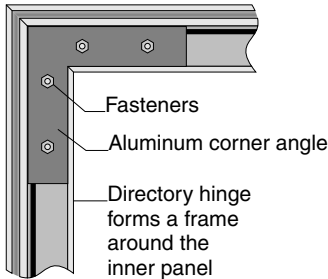
Assembly for "Twin Hinge" Panels

Step 1

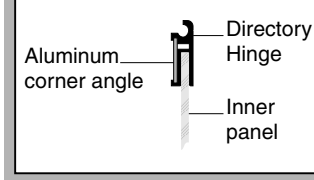
Carefully unpack the extrusion components and hardware from the packing cartons.

Cut two lengths of Directory Hinge extrusion measuring 5" less than the length of the Sign Frame Cabinet. Cut two lengths of Directory Hinge measuring 2-3/4" less than the Height of the Sign Frame Cabinet. Assemble three of the Directory Hinge extrusions, forming the frame for the inner panel of the sign. Use 45 degree mitre cuts at the corners and secure the sections using the supplied aluminum corner angles and fasteners.

Back View



Side View Detail



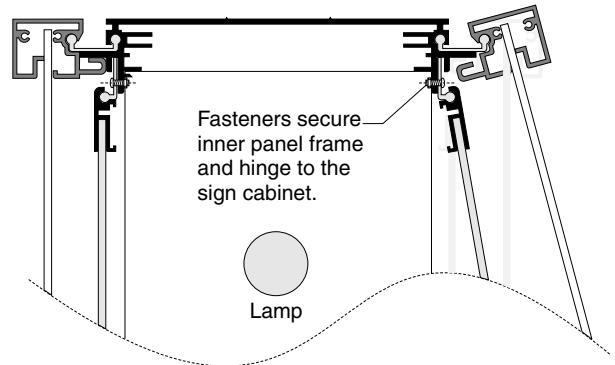
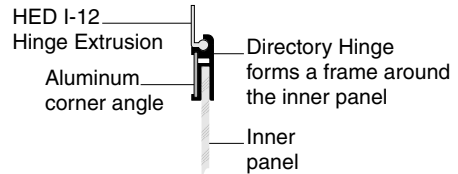
Step 2

Slide the panel into the Directory hinge frame and attach the forth section of extrusion completing the inner frame.

Step 3

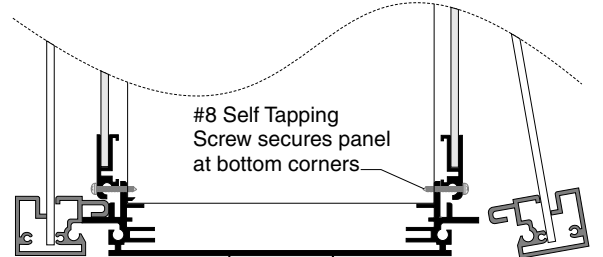
Slide lengths of HED I-12 Hinge extrusion into the slot of the top section of the completed inner frame. Secure the hinge sections to the frame cabinet with the supplied fasteners.

HED I-12 Hinge Detail

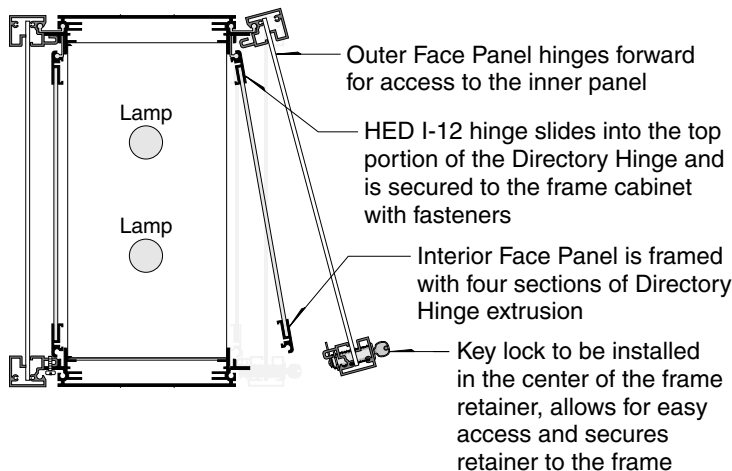


Step 4

Fasten bottom corners of the Directory Hinge frame to the sign frame using two supplied #8 Self Tapping Screws.



Adding HED I-12 "Twin Hinge" Faces



Note: Refer to the Key Lock Installation instructions if locks are being installed.

